

# Work Order ID 83405

Tuesday, April 17, 2012 4:27:52 PM

**\*83405\***

*Disassembly*

Page 1

Item ID: D412-702-341

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 4/17/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/18/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference: DISSASSEMBLE

Approvals:

Process Plan: *CMF*

Date: *12-04-17*

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI9511	A

140

0.00

**\*140\***

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D412-702-341 B 75418 X 1

REMOVE:

-D412-702-313 B 74085

-D412-702-321 B 74086

-D412-702-323 B 74087

*B74085*

*B74086*

*B74087*

AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

REPLACE KIT WHEN AVAILABLE

*Remove D3610-041 #2 and swap per ECN 12-559*

150

QC4- 100% Inspect kits for completeness

0.00

**\*150\***

QC

Memo

0.00

Quality Control

*Subtotal*

*D412-702-301 X1 B72390*  
*D412-702-307*  
*72393*

*124/180*

*\*Replace when available*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 83405**

Tuesday, April 17, 2012 4:27:52 PM

**\*83405\***

Page 2

Item ID: D412-702-341

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 4/17/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/18/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference: DISSASSEMBLE

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

Identify as per dwg &amp; Stock Location:

0.00

**\*160\***

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

Rev A

CHG001 DJ

K

SD

12-6-6

170

QC21- Final Inspection - Work Order Release

0.00

**\*170\***

QC

Memo

0.00

Quality Control

12/6/8 DJ

12-6-7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, April 17, 2012 4:27:52 PM

Page 1

Work Order ID: 83405

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 4/17/2012

Required Date: 4/18/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
✓ D412-702-313 Harness Assembly		Manufactured	No				Each	0.0000		1		83208	✓
D412-702-313 Harness Assembly		Manufactured	No				Each	0.0000		-1		B74085	SP
D412-702-321 Harness Assembly		Manufactured	No				Each	0.0000		-1		B74086	SP
✓ D412-702-321 Harness Assembly		Manufactured	No				Each	0.0000		1		82091	✓
2 D412-702-323 Harness Assembly		Manufactured	No				Each	0.0000		1		83212	✓
D412-702-323 Harness Assembly		Manufactured	No				Each	0.0000		-1		B74087	✓

✓ D412-702-307 x1 # 72393

✓ D3610-041 x2 # 84089

✓ D412-702-301 x1 # 83202

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries